



## PARTS CAP



# ALLIANCE PARTS

## Alliance Clutch Program

The most complete line of NEW clutch assemblies, supplemental clutch parts and flywheels for class 6, 7 & 8 vehicles.

Visit website (<https://alliancetruckparts.com/>)



### Product Highlights

NEW Clutches, No Core

Made in the USA

OEM Quality

Heavy Duty Clutches – 2 Years, Unlimited Mile Warranty

Medium Duty Clutches – 1 Year, Unlimited Mile Warranty

### Top Movers - Alliance Clutch Assemblies

Alliance Part Number	OE Reference	Description
ABP N25 209701 82	309701-82	15-1/2" x 2" AutoSet Clutch®, Two-Plate, 4-Paddle / 7-Spring, 3600 Plate Load / 1700 Torque, Triple-Zerk
ABP N25 209701 25	309701-25	15-1/2" x 2" AutoSet Clutch®, Two-Plate, 6-Paddle / 7-Spring, 4000 Plate Load / 2050 Torque, Triple-Zerk
ABP N25 208925 74	208925-74	15-1/2" x 2" Easy Effort Clutch, Two-Plate, 4-Paddle / 10-Spring, 3600 Plate Load / 1650 Torque, Triple-Zerk
ABP N25 208925 82	308925-82	15-1/2" x 2" Easy Effort Clutch, Two-Plate, 4-Paddle / 7-Spring, 3600 Plate Load / 1700 Torque, Triple-Zerk
ABP N25 208925	308925-25	15-1/2" x 2" Easy Effort Clutch, Two-Plate, 6-Paddle / 7-Spring, 4000 Plate Load / 2050 Torque, Triple-Zerk

25			
ABP N25 EA60289 TP	EA60289	15-1/2" x 2" Easy Effort Clutch, Two-Plate, 6-Paddle / 6-Spring, 4200 Plate Load / 2250 Torque, Triple-Zerk, Includes Spline Saver	
ABP N25 107391 74	107391-74	15-1/2" x 2" Angle Spring Clutch, Two-Plate, 4-Paddle / 10-Spring, 3600 Plate Load / 1650 Torque	
ABP N25 107683 5	107683-5	14" x 1-3/4" Stamped Steel Clutch, Single-Plate, 3-Paddle / 8-Spring, 3200 Plate Load / 650 Torque	
ABP N25 107237 10	107237-10	14" x 1-3/4" Stamped Steel Clutch, Two-Plate, 3-Paddle / 8-Spring, 2000 Plate Load / 900 Torque, Includes Positive Separator Pin	
ABP N25 104100 2	104100-2	365mm x 1-3/4" Stamped Steel Clutch, Single-Plate, 3-Paddle / 8-Spring, 3200 Plate Load / 660 Torque, Sealed Bearing	

## Top Movers - Clutch Installation Kits

ALLIANCE #	O.E.M. #	Description
ABP N25 K2468	K2468	Fuller RT® Series
ABP N25 K2468HCB	K2468	Fuller RT® Series (w/ Hinged Clutch Brake)
ABP N25 K3762	K3762	Fuller RT® Series (Severe Duty - PTO Applications)
ABP N25 K3599	K3599	Fuller RT® Series (Mack)
ABP N25 K4125	K4125	Fuller RT® Series (w/ Hydraulic Fork)
ABP N25 K3600	K3600	Fuller FR® Series
ABP N25 K3602	K3602	Fuller FR® Series (Original Design - 4302315 Input Shaft)
ABP N25 K3601	K3601	Fuller FR® Series (Mack)
ABP N25 K4124	K4124	Fuller FR® Series (w/ Hydraulic Fork)
ABP N25 M2059		Rockwell Meritor® RM, RMO, RMX & G Series

ALLIANCE #	O.E.M. #	Description	ABP N25 K2468	ABP N25 K2468HCB	ABP N25 K3762	ABP N25 K3599	ABP N25 K4125	ABP N25 K3600	ABP N25 K3602	ABP N25 K3601	ABP N25 K4124	ABP N25 M2059
ABP N25 S1659	23566	2" Input Shaft (RT)	X	X	X	X	X					
ABP N25 14750	14750	Retaining Ring (Inner)	X	X	X	X	X					
ABP N25 16980	16980	Retaining Ring (Outer)	X	X	X	X	X	X	X	X	X	
ABP N25 81504	81504	Input Shaft Bearing (4.325" x 2.355")	X	X		X	X					X

ABP N25 4302315	4302315	2" Input Shaft (FR - Original) X							X				
ABP N25 S2822	4304633	2" Input Shaft (FR) X						X		X		X	
ABP N25 KIT5367	KIT-5367	2" Input Shaft (Meritor)											X
ABP N25 4302486	4302486	Retaining Ring (Inner)							X				
ABP N25 4303362	4303362	Retaining Ring (Inner) X X						X		X		X	
ABP N25 4301417	4301417	Input Shaft Roller Bearing (4.325" x 2.355")			X			X	X	X		X	
ABP N25 63062RS	6306- 2RS	High Temperature Pilot Bearing (2.833" x 1.179")	X	X	X		X	X	X	X		X	X
ABP N25 63062RS SR	46AX540	High Temperature Pilot Bearing (2.833" x 1.179") (w/ Snap Ring)					X			X			
ABP N25 105C137	105C- 137	Clutch Fork	X	X	X	X		X	X	X			X
ABP N25 A7786	A-7786	Hydraulic Clutch Fork						X					X
ABP N25 127760	127760	2" Torque Limiting Clutch Brake	X		X	X	X	X	X	X	X	X	X
ABP N25 BK313	BK-313	2" Hinged Clutch Brake			X								

## General Product Information

### Detailed product description

The most complete line of NEW clutch assemblies, supplemental clutch parts and flywheels for class 6, 7 & 8 vehicles.

## **Warranty Information**

Heavy Duty Clutches – 2 Years, Unlimited Mile Warranty

Heavy Duty Clutches – 2 Years, Unlimited Mile Warranty

## **Alliance Pre-damper Clutches - Product Highlights**

All New, No Core

O.E.M. Quality

Manufactured in the United States

2 Year, Unlimited Mile Warranty

All Makes

Isolates engine torsionals @ idle speed to eliminate neutral idle gear rattle.

## **General Product information**

### **Detailed product description**

15-1/2" x 2" Easy Effort & AutoSet Clutches, Two-Plate, 6-Paddle / 7-Spring w/ Pre-Damper, 4000 Plate Load / 2050 Torque, Triple-Zerk.

## **Warranty information**

2 Years, unlimited miles. Nationwide warranty.

3 Year, unlimited mile warranty when bundled with Alliance transmission.

## **Alliance Clutch Jack**

### **Detailed product description**

Clutch Jack, 500 lb. capacity, incl. 1-3/4" & 2" spline.



## Top Mover - Clutch Jack

Alliance Part Number	Description
ABP N25 CJ40500	Clutch Jack

### Features and Benefits

Clutch removal & installation becomes a one mechanic operation.

Handles 14" & 15-1/2" Clutch Assemblies.

No assembly required.

Capacity – 500 lbs

Spline diameter: 1-3/4" & 2"

Spline rotates 360 degrees

Hydraulic release

### Warranty Information

1 year, unlimited miles.

## Alliance Transmission Jack

Detailed product description

Transmission Jack, 1 Ton.



## Top Mover- Transmission Jack

Alliance Part Number	Description
ABP N25 TJ42000C	Transmission Jack, 1 Ton

## Features and Benefits

Multiple transmission application compatibility.

Adjustable head for precise alignment.

Heavy duty casters for easy positioning.

Built to deliver years of dependable service for track maintenance and repair shops.

## Warranty information

1 year, unlimited miles.

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